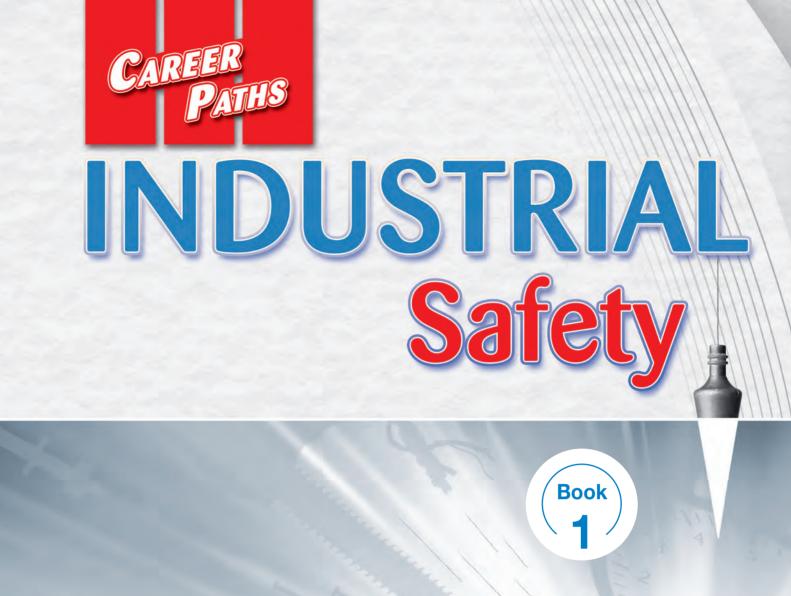


INDUSTRIA Nathan Moore Jenny Dooley Safety







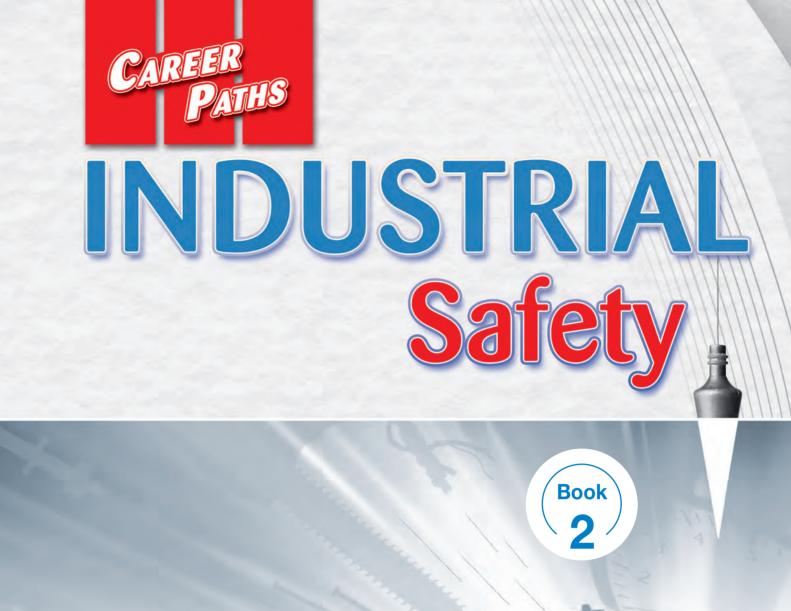


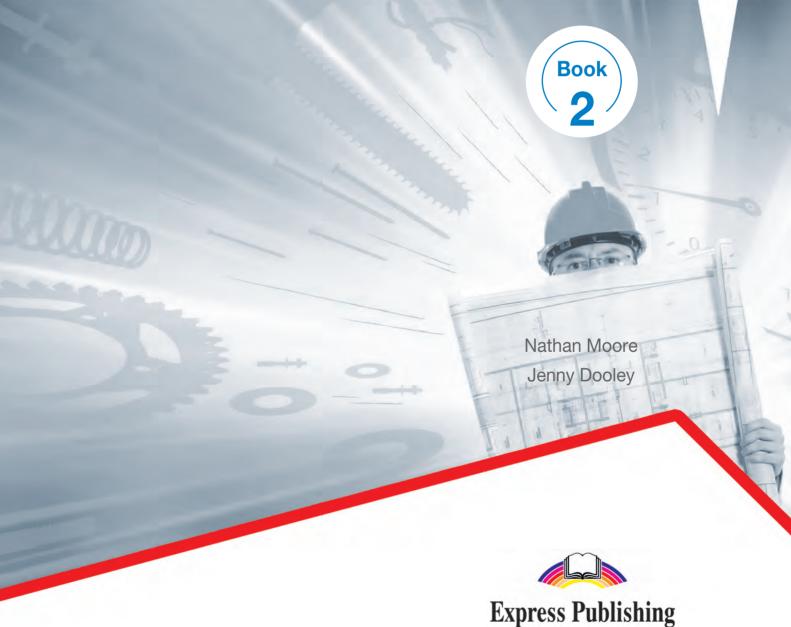
Scope and Sequence

Unit	Topic	Reading context	Vocabulary	Function
1	Industrial Safety	Manual excerpt	compliance, dangerous, industrial, procedure, reduce, regulation, responsibility, risk, safety, work environment	Expressing compliance
2	Tools 1	Webpage	chisel, drill, file, hacksaw, hammer, hex wrench, needle nose pliers, pliers, saw, torque wrench, utility knife, wrench	Making a recommendation
3	Tools 2	Checklist	circular saw, cutting shears, impact driver, miter saw, nail gun, power drill, power saw, rivet gun, sander, soldering iron, welder	Expressing necessity
4	Warehouse Equipment	Memo	crane, forklift, gravity conveyor, hand truck, hoist, pallet jack, scissor lift, stacker, towing truck, trolley	Expressing preference
5	Manufacturing Equipment	Catalog page	air compressor, conveyor belt, die cutter, dust collector, embosser, furnace, grinder, laminator, press, sheeter, spray booth, workstation	Stating requirements
6	Heavy Machinery	Advertisement	backhoe, bulldozer, compactor, dump truck, excavator, grader, pile driver, scraper, skidder, tractor	Expressing surprise
7	Personal Protective Equipment 1	Manual excerpt	coveralls, earmuffs, earplugs, face shield, gloves, goggles, hard hat, PPE, safety glasses, steel-toed, weld mask, work boots	Asking about necessity
8	Personal Protective Equipment 2	Webpage	arc flash clothing, finger cot, flame resistant clothing, forearm cuff, gas mask, hazmat suit, high visibility clothing, lab coat, respirator, safety harness, thumb guard	Getting someone's attention
9	Occupational Health	News article	clinic, counseling, fatigue, fitness, fitness for duty, health, nutrition, occupational health, physical exam, preventative care, screening, shift work, stress, urgent care	Describing symptoms
10	Industrial Housekeeping	Poster	broken, clean up, clear, congestion, housekeeping, loose, method, orderly, protrusion, sanitary, schedule, spill	Making a suggestion
11	Ergonomics	Article	comfort, discomfort, environmental, ergonomics, improvement, lighting, musculoskeletal disorder, noise, physical, posture, repetition, task, temperature, vibration	Expressing agreement
12	Lifting	Pamphlet	balance, capacity, center of gravity, divide, examine, lift, obstruction, in reverse, safe, squat, straighten, strength, twist	Offering help
13	Occupational Illnesses & Injuries	Manual excerpt	allergy, asbestosis, asthma, cardiovascular disease, chronic, CTS (Carpal Tunnel Syndrome) dermatitis, emphysema, exposure, HAVS (hand-arm vibration syndrome), hepatitis, RSI (Repetitive Strain Injury)	Giving a diagnosis
14	Accidents at Work	Leaflet	accident, burn, concussion, crush, fall, fatal, fracture, injury, laceration, pinch, puncture, slip, trip	Reacting to bad news
15	CPR and First Aid	Manual excerpt	analgesic, antibiotic ointment, bandage, cold pack, CPR, defibrillator, first aid, first aid kit, gauze, heart attack, latex gloves	Giving reassurance

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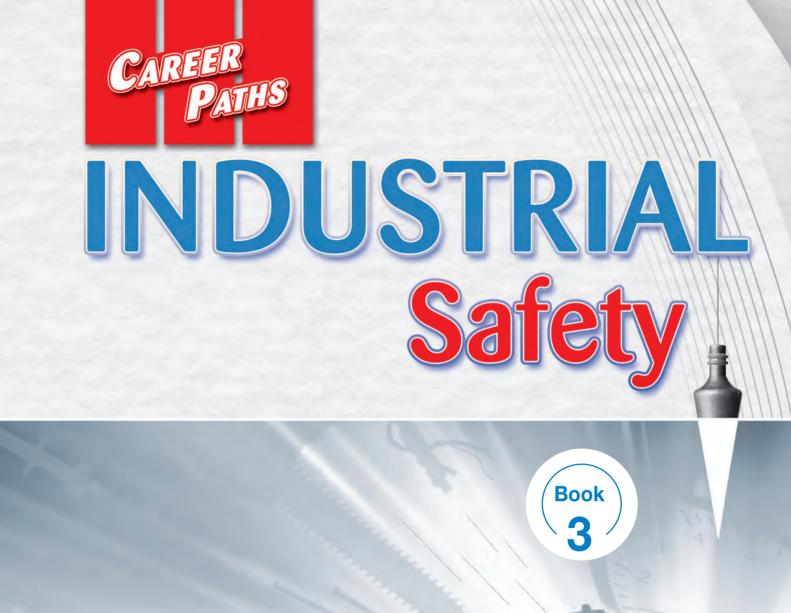


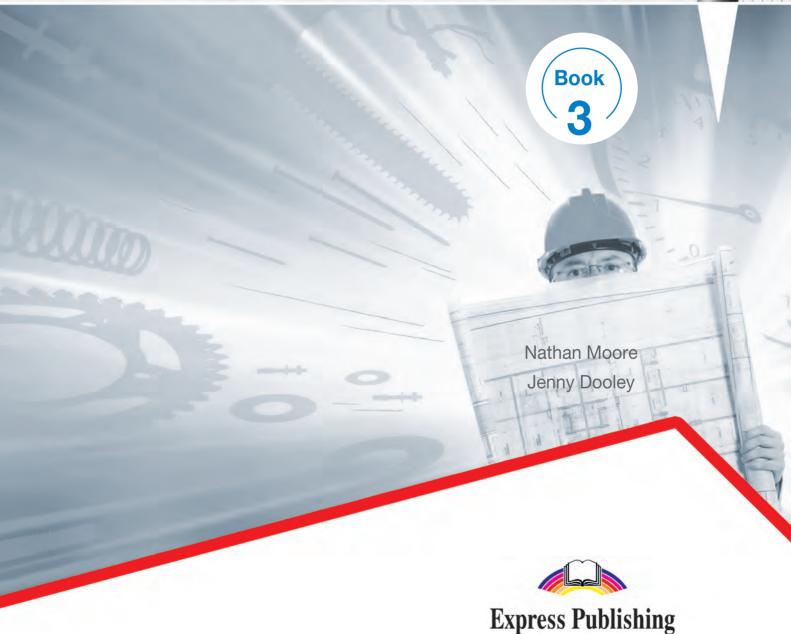
Scope and Sequence

Unit	Topic	Reading context	Vocabulary	Function
1	Fire Safety	Employee manual	class A fire, class B fire, class C fire, class D fire, combustible, escape route, evacuate, fire alarm, fire extinguisher, flammable, ignite, PASS method, smoke detector, spark	Discussing possibilities
2	Electrical Safety	Safety poster	cardiac arrest, current, de-energize, electrical cord, electricity, electrocution, exposed, hazard, live wire, paralyzed, shock, static electricity, tingle, voltage	Making a realization
3	Chemical Safety	Pamphlet	carcinogenic, chemical, classification, corrosive, explosion, exposure, eye wash station, fumes, IDLH, irritant, label, PEL, reactive, safety shower, STEL, toxic	Emphasizing
4	Hand Tool Safety	Poster	amputation, damaged, dull, grip, harmless, keep track, loss, pass, right, secure, sharp, store, toss	Advising
5	Laser Safety	Information sheet	class, class 1 laser, class 2 laser, class 3a laser, class 3b laser, class 4 laser, deflect, directly, laser, low-powered, momentary, naked eye, view, visible, warning sign	Asking for a reminder
6	Machinery Safety	Webpage	adjustable guard, contact, edge, fasten, fixed guard, flying, insert, interference, interlocked guard, nip point, safeguard, self-adjusting guard, surface, user-built guard	Expressing ambiguity
7	Heavy Machinery Safety	Tip sheet	assume, cab, controls, dismount, entry platform, grounded, ignition, implement, mount, parking brake, seatbelt, shut down, surroundings	Giving a warning
8	Loading Dock Safety	Safety notice	dock bumper, dock leveler, dock light, dock seal, loading dock, roollover, traffic light, trailer creep, trailer stand, vehicle restraint, weight capacity, wheel chock, wheel riser	Admitting an error
9	Ladder Safety	Manual excerpt	center, extension ladder, face, fixed ladder, job-built ladder, lock, position, rail, rung, sole, steep, step, step ladder, tool belt, ladder	Expressing concern
10	Scaffold Safety	Memo	base, brace, caster, clearance, dismantle, erect, guardrail, mobile, scaffold, scaffolding, support, toe board, unstable	Making a suggestion
11	Hearing Protection	Article	compatibility, convenience, damage, decibel, frequency, gradual, in conjunction with, noise-induced hearing loss, sensitivity, shout, tinnitus	Apologizing
12	Respiratory Protection	Information sheet	asbestos, cartridge, concentration, filter, full-face respirator, half-face respirator, hydrogen sulfide, particulate respirator, replacement, respirator fit testing, respiratory, SCBA, seal, vapor	Asking for an explanation
13	Cold Exposure	Pamphlet	blister, constrict, delirious, deteriorate, dilate, extremity, frostbite, hypothermia, lethargy, numbness, sensation, superficial, throbbing, tingling, tissue	Expressing probability
14	Heatstroke	Manual excerpt	coma, cramp, dehydration, fever, heat exhaustion, heatstroke, humidity, life-threatening, lightheaded, nausea, seizure, sweat, vomit, weakness	Expressing degrees of certainty
15	Severe Weather Conditions	Emergency plan	all-clear, designated, drill, evaluate, initiate, monitor, safe zone, severe, shelter, shut off, threat, warning, weather watcher	Expressing intentions

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Scope and Sequence

Unit	Topic	Reading context	Vocabulary	Function
1	Machinery Inspection	Memo	build-up, checklist, clockwise, counterclockwise, defective, downtime, leak, maintenance, repair, service hour, walk-around inspection, worn	Making an assumption
2	Lockout-Tagout Procedures	Information sheet	affected employee, authorized employee, danger zone, energy control point, energy isolating device, hazardous energy, individual, isolation, notify, override, residual energy, lockout-tagout, verification	Clarifying information
3	Working in Confined Spaces	Company regulations	atmosphere, attendant, confined space, engulf, entry supervisor, entry, exit, occupancy, permit space, permit system, rescue service, standby, trap	Expressing relief
4	Hazardous Materials	Webpage	biohazard, contaminated, contamination, decontaminate, explosive, handling, hazmat, MSDS, poison, radioactive, storage, upwind, vacate	Expressing urgency
5	Hazard Communications	Guide	adverse, generate, hazard determination, health hazard, identify, independent duty, inventory, list, physical hazard, substitute, supplier, transmit	Inquiring about interest
6	Hazardous Waste Disposal	Website	characteristic waste, corrosive, dispose, gas, hazardous waste, ignitable, liquid, listed waste, mixed waste, recycle, sludge, solid, solid waste, transporter, treat, universal waste	Inquiring about knowledge
7	Decontamination	Manual excerpt	chemical decontamination, concentration, containment, contamination-reduction zone, decontamination, decontamination corridor, disinfectant, dissolve, head-to-toe decontamination, hot zone, neutralize, physical decontamination, rinsate, scrub, support zone	Expressing an opinion
8	Backovers	Pamphlet	backover, backup alarms, blind spot, high-visibility, internal traffic control plan, in-vehicle display monitors, proximity detection device, rear view, reversing, spotter, training	Agreeing
9	Workplace Violence	Poster	aggression, assault, behavior, bully, co-worker, crime, harassment, homicide, intimidation, offender, stranger, threat, victim, workplace violence, intervention	Providing reassurance
10	Inappropriate Behavior	Company policy	chase, disciplinary, distract, encourage, freak accident, harass, horseplay, humor, intend, offensive, practical joke, prank, prosecute, reckless, wrestling, zero-tolerance	Expressing regret
11	Emergency Preparedness	Article	address, contact list, emergency, evacuation, failure, first responder, natural disaster, probability, provisions, secure, standard, transportation, utility	Giving a reminder
12	Reporting Safety Issues	Guide	anonymously, challenge, complaint, contact, federal, fine, immediate, online, OSHA, print, regional, reply, resolve, truthful	Expressing frustration
13	Safety Inspections	Pamphlet	commitment, comprehensive, dependent, general knowledge, ideal, limitation, mark, participant, particular, practice, ready-made, risk mapping, specific	Expressing (dis)approval
14	Conducting Safety Meetings	Handbook excerpt	confirm, effective, pertain, procedural, regulatory, reserve, review, safety meeting, special note, subject, suitable, video, visual aid	Asking for information
15	Creating a Safe Work Environment	Article	analysis, assessment, associated, caution tape, clarify, condition, coordination, document, evident, expectation, measurement, repair tag	Expressing dissatisfaction

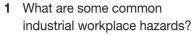
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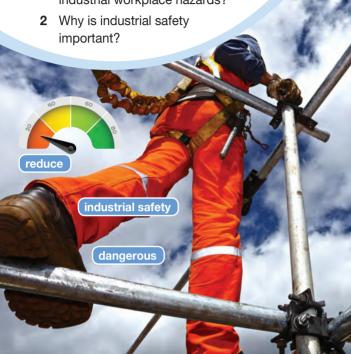
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Unit 11 – Emergency Preparedness
Unit 12 – Reporting Safety Issues
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Unit 14 – Conducting Safety Meetings
Unit 15 – Creating a Safe Work Environment
Glossary

Industrial Safety

Get ready!

1 Before you read the passage, talk about these questions.





Reading

- 2 Read the manual excerpt. Then, mark the following statements as true (T) or false (F).
 - Businesses have a duty to provide a safe workplace.
 - 2 __ Safety rules reduce workplace risk.
 - 3 __ Industrial safety benefits employees more than companies.

Vocabulary

- 3 Read the sentences and choose the correct words or phrases.
 - Safety procedures decrease the chance of dangerous / industrial situations.
 - 2 There are always some risks / work environments associated with industrial settings.
 - 3 The manager was careful to follow every safety / regulation.
 - 4 The company owner introduced a new safety compliance / procedure.



Industrial Safety

Industrial safety is very important. Companies have a **responsibility** to their employees. They need to provide a safe **work environment**.

Those working in industry encounter physical hazards. Such **risks** are often unavoidable. However, having set safety **procedures reduces dangerous** situations.

Moving machinery is a common workplace hazard. Other dangers include chemicals, tight spaces, noise and temperature.

Most countries have safety **regulations**. **Compliance** with such regulations is usually the law. Some companies dislike government involvement in industry. But industrial safety benefits both employers and employees. It decreases costly sick days and legal action. Having a good safety program also improves a company's reputation.

4	Fill in the blanks with the correct words
	or phrases: compliance, industrial, reduce,
	responsibility, safety, work environment.

1	The manager's goal was toaccidents in the workplace.
2	The factory owner made sure she was in total with safety laws.
3	It is the company's to provide a safe workplace for its employees.
1	New workers study the company's manual.
5	The government has special safety guidelines for workplaces.
6	Felicia tries to make a safe and productive for her workers.

5 Solution Listen and read the manual excerpt again. How do governments ensure industrial safety compliance?

Listening

- 6 Listen to a conversation between a supervisor and a new employee. Choose the correct answers.
 - 1 What is the purpose of the conversation?
 - A to review the causes of an industrial accident
 - **B** to inform the man about company procedure
 - C to discuss newly introduced regulations
 - **D** to explain potential hazards to the woman
 - 2 What can be inferred about the woman?
 - **A** She is making a list of industrial safety regulations.
 - **B** She has not been involved in a workplace accident.
 - **C** She is concerned about moving the machinery.
 - **D** She wants to keep the company's good safety record.
- White the conversation.

Supervisor:	Before you start, we need to
	1
	safety.
New Employee:	Okay.
Supervisor:	Here's a list of 2
	Please read it carefully.
New Employee:	Of course. I'll be sure to follow all
	3
Supervisor:	Good. We have a lot of moving
	machinery here. Ignoring safety
	procedures 4
	accidents.
New Employee:	I see you 5 of
	accident-free days.
Supervisor:	We do. No one has been hurt in
	401 days. So, just ask if you have
	6about safety.
New Employee:	I'll be sure to do that.

Speaking

8 With a partner, act out the roles below based on Task 7. Then, switch roles.

USE LANGUAGE SUCH AS:

Please read ...

I'll be sure to ...

So, just ask if ...

Student A: You are a supervisor. Talk to Student B about:

- industrial safety
- company procedures
- accident-free days

Student B: You are a new employee. Talk to Student A about industrial safety.

Writing

Use the manual excerpt and the conversation from Task 8 to complete the workplace safety poster.

Industrial Safety	SAFETY FIRST
Workplace safety:	
Potential Hazards:	
Responsibility:	
Regulations:	

Glossary

- **accident** [N-COUNT-U14] An **accident** is a sudden event in which a person is hurt without anyone intending for it to happen.
- **air compressor** [N-COUNT-U5] An **air compressor** is a machine that converts power from an electric motor, diesel engine, or gasoline engine into mobile energy.
- **allergy** [N-COUNT-U13] An **allergy** is a negative reaction of the body to substances and elements that do not usually affect others. Examples may include pollen, medications, and certain foods.
- **analgesic** [N-COUNT-U15] An **analgesic** is a drug that relieves pain without blocking the transmission of nerve impulses or dulling the senses.
- **antibiotic ointment** [N-COUNT-U15] An **antibiotic ointment** is a jelly-like chemical substance that prevents and fights infection and helps to heal wounds faster.
- **arc flash clothing** [N-UNCOUNT-U8] **Arc flash clothing** is clothing worn to protect a person against high voltage electricity.
- **asbestosis** [N-UNCOUNT-U13] **Asbestosis** is a type of lung disease that is caused by long-term exposure to asbestos fibers.
- **asthma** [N-UNCOUNT-U13] **Asthma** is a chronic lung disorder characterized by airway blocks and difficulty breathing, accompanied by coughing, wheezing, and tightness in the chest.

backhoe [N-COUNT-U6] A backhoe is a big machine that digs holes.

balance [N-UNCOUNT-U12] Balance is a sense of stability that is produced by even distribution of weight.

bandage [N-COUNT-U15] A bandage is a strip of fabric or elastic adhesive that is used to cover or bind up wounds.

broken [ADJ-U10] If something is broken, it does not work correctly or at all.

bulldozer [N-COUNT-U6] A **bulldozer** is a heavy vehicle with a big, curved, open container on the front. It is used for moving earth and rocks and knocking down structures.

burn [N-COUNT-U14] A burn is an injury that a person gets from fire, heat, sunlight or acid.

capacity [N-UNCOUNT-U12] Capacity is the physical ability to perform tasks.

cardiovascular disease [N-UNCOUNT-U13] **Cardiovascular disease** is an illness or condition related to or involving the heart and blood vessels. Examples include hypertension and atherosclerosis.

center of gravity [PHRASE-U12] **Center of gravity** refers to the point at which the body's weight can be supported, allowing it to remain stable in any position.

chisel [N-COUNT-U2] A chisel is a long blade with a sharp edge for trimming and shaping wood and stone.

chronic [ADJ-U13] If something is chronic, it is characterized by long intervals or frequent recurrence.

circular saw [N-COUNT-U3] A circular saw is a powerful electrical saw with a round, spinning blade.

clean up [PHRASAL V-U10] To clean up is to tidy and clean an area thoroughly.

clear [ADJ-U10] If something is clear, it is empty, without lots of objects on it.

clinic [N-COUNT-U9] A **clinic** is a place where people go to get medical treatment when they do not need to stay in a hospital.

cold pack [N-COUNT-U15] A **cold pack** is an ice pack or refrigerant gel pack used to reduce pain from minor injuries, such as sprains.

comfort [N-UNCOUNT-U11] Comfort is a relaxed feeling in the body without pain.

compactor [N-COUNT-U6] A **compactor** is a machine or device used to decrease the size of waste material by pressing down hard on it.

compliance [N-UNCOUNT-U1] Compliance is the practice of following a rule or obeying a law.

concussion [N-COUNT-U14] A concussion is a type of brain injury that is caused by an impact to the head.

congestion [N-UNCOUNT-U10] Congestion is anything that blocks a route and makes it difficult to pass through.

conveyor belt [N-COUNT-U5] A **conveyor belt**, also known as a belt conveyor, is a machine that consists of two or more pulleys and a continuous loop of material that moves around them.

counseling [N-UNCOUNT-U9] Counseling is advice and help given by a professional to someone who has problems.

coveralls [N-PLURAL-U7] Coveralls are protective clothing that cover a person's body, and it's worn over the clothes.

CPR [N-UNCOUNT-U15] **CPR** is an emergency procedure that provides an unconscious person's brain and other vital organs with life-sustaining oxygen, usually administered after a heart attack or near drowning.

CTS (Carpal Tunnel Syndrome) [ABBREV-U13] CTS (Carpal Tunnel Syndrome) is a condition caused by an injury on a nerve in the wrist.

crane [N-COUNT-U4] A **crane** is a machine, often suspended from the ceiling of a warehouse, equipped with a hoist that is used to lift and lower materials, or to move them horizontally.

crush [V-T-U14] To **crush** is to hit or press something with so much force that it breaks.

cutting shears [N-UNCOUNT-U3] **Cutting shears** is an electrical tool for cutting through sheets of metal or other tough material.

dangerous [ADJ-U1] If something is dangerous, it is likely to cause harm or damage to someone or something.

defibrillator [N-COUNT-U15] A **defibrillator** is an electronic device used on people experiencing cardiac arrest that sends electric shocks to the heart to restore normal heart rhythm.

dermatitis [N-UNCOUNT-U13] **Dermatitis** is a skin condition, often caused by an allergy, which is characterized by itching, redness, and blistering.

die cutter [N-COUNT-U5] A **die cutter**, also called a shearer, is a machine that cuts wood without producing chips, and that does not require burning or melting.

discomfort [N-UNCOUNT-U11] Discomfort is an uncomfortable, painful feeling in the body.

divide [V-T-U12] To divide something is to separate it into different sections, categories, or parts.

drill [N-COUNT U2] A drill is a tool, either electrical or non-electrical, that makes holes for screws.

dump truck [N-COUNT-U6] A **dump truck** is a vehicle with a big, open container on the back. This container can be tilted so that the material inside pours out onto the ground.

dust collector [N-COUNT-U5] A **dust collector** is a system that enhances air quality, particularly during industrial and commercial processes, by collecting dust and other particles from air or gas.

earmuffs [N-PLURAL-U7] Earmuffs fit over the head and ears and protect the wearer from loud noises.

earplugs [N-PLURAL-U7] Earplugs fit inside the ears and protect the wearer from loud noises.

embosser [N-COUNT-U5] An **embosser** is a machine that produces raised or sunken designs in pieces of sheet metal.

emphysema [N-UNCOUNT-U13] **Emphysema** is a lung condition characterized by air-filled expansions in the lungs. It is usually caused by cigarette smoking, and symptoms include breathlessness, chest tightness, and wheezing. It may also lead to death.

environmental [ADJ-U11] If something is environmental, it is related to a place or area.

ergonomics [N-PLURAL-U11] **Ergonomics** study and design the work environment in a way so as to reduce injury to workers and allow them to work in comfort.

examine [V-T-U12] To **examine** something is to inspect it or test its condition.

excavator [N-COUNT-U6] An excavator is a large machine with a big arm, which is used to dig holes and move earth.

exposure [N-UNCOUNT-U13] Exposure is the state of being unprotected from disease or illness.

face shield [N-COUNT-U7] A **face shield** is a clear plastic guard that covers the face and protects from projectiles and splashes.

fall [N-COUNT-U14] A fall is the movement of a person or object downward, or to the ground.

fatal [ADJ-U14] If something is fatal, it results in a person's death.

fatigue [N-UNCOUNT-U9] Fatigue is the feeling of being either very mentally or physically tired and drained.

file [N-COUNT-U2] A file is a long tool with a rough side for making metal smoother.

finger cots [PLURAL-U8] Finger cots are disposable covers for the fingers and thumbs, to use instead of gloves.

first aid [N-UNCOUNT-U15] First aid is temporary treatment given to a person in the instance of illness or injury before professional medical help arrives.

Glossary

first aid kit [N-COUNT-U15] A **first aid kit** is a collection of supplies and equipment used when providing first aid. Some supplies include bandages, gauze pads, antiseptic wipes or sprays, and saline. Some equipment includes stethoscopes, tweezers, scissors, and syringes.

fitness [N-UNCOUNT-U9] Fitness is the state of being healthy and strong enough to do something.

fitness for duty [PHRASE-U9] **Fitness for duty** is a type of medical assessment to assess if someone is able to do their job.

flame resistant clothing [N-UNCOUNT-U8] Flame resistant clothing is clothing worn to protect a person against fire.

forearm cuff [N-COUNT-U8]A forearm cuff is a plastic device worn around the lower arms to stop sleeves dropping.

forklift [N-COUNT-U4] A **forklift**, also called a lift truck, fork truck, or tow-motor, is motorized equipment used in manufacturing and warehousing operations to lift and transport materials, such as pallets and crates.

fracture [N-COUNT-U14] A fracture is a crack or break that occurs in a bone.

furnace [N-COUNT-U5] A furnace is an enclosed structure that produces heat, particularly for a house.

gas mask [N-COUNT-U8] **A gas mask** is a type of protective clothing worn over the face, to protect a person from poisonous gases. It is the same as a respirator.

gauze [N-UNCOUNT-U15] **Gauze** is a light, loosely woven cotton used for surgical dressings or used to wrap more serious wounds.

gloves [N-PLURAL-U7] Gloves are items of clothing that fit on a person's hand.

goggles [N-PLURAL-U7] **Goggles** fit over the head with an elastic strap and protect the eyes from chemicals, gases and projectiles.

grader [N-COUNT-U6] A grader is a heavy piece of machinery which is used to flatten dirt.

gravity conveyor [N-COUNT-U4] A **gravity conveyor** is an adjustable device, usually used near a loading dock, which uses roller wheels and supports to move boxes quickly from one location to another.

grinder [N-COUNT-U5] A grinder is a tool that is used to refine materials or to resharpen cutting tools.

hacksaw [N- COUNT-U2] A hacksaw is a hand tool with a toothed blade for cutting metal.

hammer [N-COUNT-U2] A hammer is a tool for hitting nails into wood.

hand truck [N-COUNT-U4] A hand truck, also known as a dolly, is a wheeled device used to transport small loads.

hard hat [N-COUNT-U7] A hard hat is an item of protective clothing worn on the head.

HAVS (hand-arm vibration syndrome) [ABBREV-U13] **HAVS (hand-arm vibration syndrome)** is a condition that leads to numbness in the fingers, muscle weakness, and some bouts of white finger due to injuries in small nerves and blood vessels. It is caused by operating vibrating tools.

hazmat suit [N-COUNT-U8] A hazmat suit (hazardous materials suit) is a suit and mask which completely covers the body. It is worn in dangerous and highly toxic environments.

health [N-UNCOUNT-U9] Health is the overall condition of your body and whether or not you are sick.

heart attack [N-COUNT-U15] A **heart attack** is an episode of heart disease, characterized by severe chest pain, marked by the death of a section of the heart muscle caused by an interruption of blood flow to the area.

hepatitis [N-UNCOUNT-U13] **Hepatitis** is a viral disease that causes inflammation of the liver. There are seven known types, marked from A to G.

hex wrench [N-COUNT-U2] A **hex wrench** is a small wrench which turns nuts by fitting inside a hexagonal-shaped hole in the nut.

high visibility clothing [N-UNCOUNT-U8] **High visibility clothing** is fluorescent clothing, usually yellow or orange, which is easy to see during the day and at night.

hoist [N-COUNT-U4] A **hoist** is a manually or electrically-operated device that is used to lift or lower items with the help of wire rope, fibers, or chains.

housekeeping [N-UNCOUNT-U10] **Housekeeping** refers to the general jobs that help keep a building clean, tidy and safe.

impact driver [N-COUNT-U3] An impact driver is a powerful tool for screwing or unscrewing tough screws.

improvement [N-COUNT-U11] An improvement is when something gets better.

in reverse [PHRASE-U12] To move in reverse means moving in an opposite direction.

industrial [ADJ-U1] If something is **industrial**, it relates to the production of goods and substances, particularly in a factory setting.

injury [N-COUNT-U14] An injury is physical damage or harm done to part of a person's body.

lab coat [N-COUNT-U8] A lab coat is a long coat, usually white, worn over the clothes in laboratories.

laceration [N-COUNT-U14] A laceration is a cut in a person's skin.

laminator [N-COUNT-U5] A **laminator** is a machine that manufactures material in multiple layers so that the completed material has greater strength, stability, and improved appearance.

latex gloves [N-PLURAL-U15] **Latex gloves** are disposable gloves worn by caregivers during medical examinations and treatment procedures to prevent infection.

lift [V-T-U12] To lift something is to raise it from a lower position, usually off of a surface, to a higher position.

lighting [N-UNCOUNT-U11] **Lighting** is a way of making a dark place bright. It usually refers to electric lights, but sometimes includes windows too.

loose [ADJ-U10] If something is loose, it is not tightly fixed, and may come out.

method [N-COUNT-U10] A method is a way of doing something.

miter saw [N-COUNT-U3] A miter saw is a saw which allows a person to cut accurate angles.

musculoskeletal disorder [N-COUNT-U11] A **musculoskeletal disorder** is an injury to the bones and muscles in the body.

nail gun [N-COUNT-U3] A nail gun is a powerful tool for pushing nails with force.

needle nose pliers [N-UNCOUNT-U2] **Needle nose pliers** are pliers with long thin ends for fitting inside tight spaces.

noise [N-UNCOUNT-U11] Noise is how loud or quiet something is.

nutrition [N-UNCOUNT-U9] Nutrition is the process of giving or receiving the correct kind of food for good health.

obstruction [N-COUNT-U12] An obstruction is an object that blocks or prevents action or operation.

occupational health [N-UNCOUNT-U9] **Occupational health** is the kind of medicine that focuses on all aspects of employee health in the workplace.

orderly [ADJ-U10] If something is orderly, it is tidy and neat.

pallet jack [N-COUNT-U4] A pallet jack, also called a pallet truck, pump truck or jigger, is a device that is used to lift and move pallets.

physical [ADJ-U11] If something is physical, it is related to the body and its movements.

physical exam [N-COUNT-U9] A **physical exam** is a medical assessment to see if someone is healthy enough to do something, like a specific job.

pile driver [N-COUNT-U6] A pile driver is a big machine, which is used to push posts into the ground.

pinch [V-I-U14] To pinch is to press someone's skin of flesh very tightly between two things, causing pain.

pliers [N-PLURAL-U2] Pliers is a tool with two handles, used to cut, pull or twist wire.

posture [N-UNCOUNT-U11] **Posture** is the way a person stands, sits or moves.

power drill [N-COUNT U3] A power drill is an electrical tool that makes holes for screws.

power saw [N-COUNT-U3] A power saw is an electrical tool for cutting large objects, such as wood.

PPE [ABBREV-U7] **PPE** is personal protective clothing and equipment that employees must wear when they work at factories, construction sites and laboratories.

press [N-COUNT-U5] A **press**, also called a forming press, is a machine that is used to change the shape of work material.

preventative care [N-UNCOUNT-U9] **Preventative care** is the kind of medicine that focuses on stopping diseases or injuries before they actually happen.

procedure [N-COUNT-U1] A procedure is the correct or typical way of doing something.

Glossary

protrusion [N -COUNT-U10] A protrusion is something that sticks out of an otherwise smooth surface.

puncture [V-T-U14] To puncture something is to form a small hole in it.

reduce [V-T-U1] To reduce something is to make it smaller in terms of size, quantity, significance or price.

regulation [N-COUNT-U1] A **regulation** is an official order that determines the way in which things are done. It can also mean using rules to control something.

repetition [N-UNCOUNT-U11] Repetition is the action of doing something again and again.

respirator [N-COUNT-U8] A **respirator** is a type of protective clothing worn over the face, to protect the wearer from poisonous gases. It is the same as a gas mask.

responsibility [N-UNCOUNT-U1] **Responsibility** is the job or duty of being in charge of someone or something. It often involves making decisions and taking the blame if something goes wrong.

risk [N-UNCOUNT-U1] Risk is the chance that something bad, unpleasant or dangerous might happen.

rivet gun [N-COUNT-U3] A rivet gun is a powerful electrical tool for pushing bolts into sheets of metal.

RSI (Repetitive Strain Injury) [ABBREV-U13] **RSI (Repetitive Strain Injury)** is any type of musculoskeletal disorder, such as carpal tunnel syndrome (CTS), caused by damage to muscles, tendons, ligaments, nerves, or joints, as a result of repetitive movements. Symptoms include pain, weakness, and loss of feeling.

safe [ADJ-U12] Something that is safe is not harmful or dangerous.

safety [N-UNCOUNT-U1] Safety is when someone or something is protected from damage, harm or danger.

safety glasses [N-PLURAL-U7] Safety glasses are equipment that fit over the eyes and protect them from projectiles.

safety harness [N-COUNT-U8] A **safety harness** is something people wear around their waist and legs and attach to ropes when climbing.

sander [N-COUNT-U3] A sander is an electrical tool for making wooden surfaces smooth.

sanitary [ADJ-U10] If something is sanitary, it is clean of harmful bacteria that can cause illness.

saw [N-COUNT-U2] A saw is a tool, either electrical or non-electrical, that cuts large objects, such as wood.

schedule [N-COUNT-U10] A schedule is a timetable which states when something needs doing.

scissor lift [N-COUNT-U4] A scissor lift is a platform, composed of linked supports that form a crisscross pattern, which can only move vertically.

scraper [N-COUNT-U6] A **scraper** is a machine with a blade that scrapes the roadbed or earth and stores rubble for later disposal.

screening [N-UNCOUNT-U9] **Screening** is when medical tests are done to check that someone does not have a specific disease.

sheeter [N-COUNT-U5] A **sheeter** is a machine that forms a material into sheets.

shift work [N-UNCOUNT-U9] **Shift work** is an employment practice that splits the day into set time periods, during which different employees take up their posts. Each of these divisions is called a shift.

skidder [N-COUNT-U6] A skidder is a heavy vehicle, which is used to remove cut trees from a forest.

slip [V-I-U14] To slip is to slide a short distance by accident and either lose your balance or fall down.

soldering iron [N-COUNT-U3] A **soldering iron** is a tool for fixing together small pieces of metal, such as wires.

spill [N-COUNT-U10] A spill is when some liquid falls on the floor or onto a surface.

spray booth [N-COUNT-U5] A **spray booth** is a pressure-controlled, enclosed space, which helps to control temperature, humidity, and air flow, and is used to paint vehicles in a body shop.

squat [V-I-U12] To squat is to bend the knees to lower oneself to the ground, using the feet for support.

stacker [N-COUNT-U4] A **stacker** is a large machine that is used in bulk material handling, such as piling limestone, ores, and cereals onto stockpiles.

steel toed [ADJ-U7] If boots are steel toed, they contain metal to protect the toes from falling objects.

straighten [V-T-U12] To straighten the body is to arrange it so that it is free from curves, bends, or angles.

strength [N-COUNT-U12] **Strength** is the quality or state of being strong, or having the physical power to exert force on objects.

stress [N-UNCOUNT-U9] Stress is an ongoing worried or nervous feeling that stops someone from relaxing.

task [N-COUNT-U11] A task is a specific activity of work that someone must do.

temperature [N-UNCOUNT-U11] Temperature is how hot or cold something is.

thumb guard [N-COUNT-U8] A **thumb guard** is a protective sheath made of leather, worn around the thumb, to protect from accidental cuts when using a knife.

torque wrench [N-COUNT-U2] A torque wrench is a wrench which applies equal pressure to a nut as it tightens it.

towing truck [N-COUNT-U4] A **towing truck** is an electric tractor, equipped with a shift and a roller bed, which may be used indoors or outdoors to transport heavy items.

tractor [N-COUNT-U6] A tractor is a vehicle with big wheels, which is used to pull farm machinery.

trip [V-I-U14] To trip is to accidentally hit your foot on an object, causing you to fall or stumble.

trolley [N-COUNT-U4] A **trolley** is a device used in warehousing, composed of a flatbed, wheels mounted on a swivel frame, and a fixed handle that is used to push or pull the loaded platform.

twist [V-T-U12] To twist the body is to turn it at the waist.

urgent care [N-UNCOUNT-U9] **Urgent care** is a type of medical facility that provides outpatient help to those with medical issues. It is usually for patients who need immediate attention but whose injuries are not severe enough for the emergency room.

utility knife [N-COUNT-U2] A **utility knife** is a multipurpose knife. It often has a replaceable and/or retractable blade. **vibration** [N-COUNT-U11] A **vibration** is a quick, repetitive shaking movement.

weld mask [N-COUNT-U7] A weld mask is a special faceshield used by welders that protects against light and heat as well as projectiles.

welder [N-COUNT-U3] A welder is a tool for fixing together large pieces of metal.

work boots [N-PLURAL-U7] Work boots are heavy boots for industrial environments.

work environment [N-COUNT-U1] A work environment is any location where people do work for money.

workstation [N-COUNT-U5] A workstation is an area supplied with equipment for the performance of a task, usually one that is completed by a single individual.

wrench [N-COUNT-U2] A wrench is a tool for turning nuts. It is like a spanner, but it can be made larger and smaller.



Career Paths: Industrial Safety is a new educational resource for industrial safety professionals who want to improve their English communication in a work environment. Incorporating career-specific vocabulary and contexts, each unit offers step-by-step instruction that immerses students in the four key language components: reading, listening, speaking, and writing. Career Paths: Industrial Safety addresses topics including parts of a factory, inspections, safety equipment, emergency response, and handling chemicals.

The series is organized into three levels of difficulty and offers a minimum of 400 vocabulary terms and phrases. Every unit includes a test of reading comprehension, vocabulary, and listening skills, and leads students through written and oral production.

Included Features:

- A variety of realistic reading passages
- Career-specific dialogues
- 45 reading and listening comprehension checks
- Over 400 vocabulary terms and phrases
- Guided speaking and writing exercises
- Complete glossary of terms and phrases

The Teacher's Guide contains detailed lesson plans, a full answer key and audio scripts.

The audio CDs contain all recorded material.

Nathan Moore is an industrial safety engineer with a master's degree in Industrial Engineering. Mr. Moore has over fifteen years' of experience working for large manufacturing companies, ensuring they maintain a safe work environment for their employees.



The **Digital** version of the book contains subject specific videos, instant feedback on all tasks and progress monitoring reports.



